



# CERTIFICATE

Welding of railway vehicles and  
components according to EN 15085-2:2020

ZE-16083-01-00-EN15085-2017.0366.004

DVS ZERT GmbH hereby certifies that the welding company

**Brunnhuber & Bandt GmbH**  
**Röthenbachstraße 4**  
**83080 Oberaudorf**  
**Germany**

fulfills the requirements  
for the scope according to

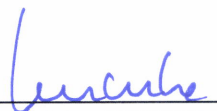
**EN 15085-2:2020 classification level CL1**  
**in the type of activity P, M**

in the range indicated in the annex.

validity: 2023-11-20 until 2026-12-15

Düsseldorf, 2023-11-20  
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) HASE

  
Dipl.-Ing. GURSCHKE  
Head of certification body

## Scope of the certificate

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### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2	t = 2 - 6 mm D ≥ 44.5 mm	FW, t/p
	1.2	t = 3 - 12 mm	BW
	2.1	t = 5 - 20 mm	FW
138	8	t = 3 - 10 mm	FW
141	1.1	t = 3 - 7 mm D ≥ 25 mm	BW
	1.2	t = 2 - 6 mm D ≥ 25 mm	FW, t/p
	2.1, 23.1	t = 3 - 10 mm	BW
	2.1	t = 4 - 16 mm	FW
	23.2	t = 2 - 6 mm	FW
	8	t = 3 - 6 mm	-

### Area of Application:

- New build of components for railway vehicles
- Maintenance welding of components for railway vehicles

### Responsible welding coordinator(s):

Markus Bandt, IWE

born: 1978-02-22

### 1st deputy(ies) of the responsible welding coordinator(s):

Alessandro Oliveri, IWS

born: 1969-01-23

### Others deputies:

-

### Remarks:

maintenance at other locations:  
BOB Bayerische Oberlandbahn GmbH, Lenggries  
The welding coordinator Markus Bandt is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

### Register no.:

DVSZERT/15085/CL1/366/17/2

### General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.